

PARS ADHESIVE PU 33

GENERAL

PARS ADHESIVE PU 33 is a very strong solvent based POLYURETHANE ADHESIVE which is used in a variety of bonding applications specially for Sole attaching in shoe industry for bonding PVC, PU, natural & synthetic leather, ABS and fabrics . It also has excellent bonding to Ethylene vinyl acetate (EVA), Thermoplastic rubber (TR) and other types of rubber with the aid of our special primers.

DIRECTION OF USE

- 1) Roughen both surfaces. The surfaces like PVC which could not be Roughen , could be cleaned with solvent PU 33 or Acetone.
- 2) Add % 0.5 – 3 (most cases %1) DESMODUR RE or RFE to the adhesive and mix it properly. The mixture has to be used within an hour.
- 3) Apply the adhesive mixture to both sides and leave to dry (**about 15 minutes**) not more than one hour specially if the amount of DESMODUR in the mixture is high .
- 4) Heat-up both sides up to 60-70 C and press it under 3-5 Kg / Cm² pressure for 5-10 seconds .

Note : Because of its GOOD HEAT RESISTANCE, it could be used as ONE COMPONENT adhesive, but in this case has to be consulted with us for more data information.

SPECIFICATION

BASE	: Solvent based Polyurethane
COLOR	: Clear
VISCOSITY	: 3800 – 4200 cp at 20C
PACKING	: 13 kg tin 6 x 3 kg gallons in carton 12 x 0.75 kg tins in carton
STABILITY	: 6 month under 20C Do not store under 5C

Remarks: These data are based on tests believed to be reliable. They are given only for your information and no warranty, express or implied, is made as we cannot guarantee the results of operations not under our direct control.